



204 UNIVERSAL CONTACT ADHESIVE

1 – DESCRIPTION

Akfix 204 is a fast curing, high strength solvent based adhesive.

2 – PROPERTIES

- Rapid Curing
- Provides flexible bond
- Good frost resistance
- Moisture resistant

3 - APPLICATIONS

It is mainly used in upholstery, shoe and textile industry for bonding of the most common materials such as;

- Rubber
- Fabric
- Leather
- Artificial Leather
- Cork
- Metal
- Chipboard etc. To itself or to several other substrates

4 - INSTRUCTIONS

The substrates must be dry, clean, and free of dust and grease. The application temperature must be between +5°C and +35°C. Apply adhesive to both surfaces to be bonded. Before joining the parts allow solvents to evaporate for 15-30 minutes. Then press the parts together. If required provide support during setting.

5- PACKAGING

Product	Weight	Package
204	2kg	1
204	3.5kg	1
204	8kg	1

6- STORAGE AND SHELF LIFE

- 15 months in unopened original packaging when stored between +5°C and +25°C



7- SAFETY

Flammable. Contains solvents. Do not inhale vapors. Use only in a well-ventilated areas. Keep away from sources of ignition. Keep out of reach of children.

8- TECHNICAL PROPERTIES

Basis	: Chloroprene Rubber	
Curing Mechanism	: Physical Drying	
Tack-Free	: 20-25 min.	(ASTM C679)
Density	: 0,808 – 0,812 gr/cm ³	(ASTM D1875)
Viscosity	: 1400 – 1750 Cps	(ASTM D1084)
Temperature Resistance	: -20°C to +90 °C	
Application Temperature	: +5 °C to +35 °C	